

Troubleshooting

During operation, if the machine fails and cannot be solved by the user, please contact the dealer or product after-sales department in time. Do not disassemble it without authorization.

No.	The fault phenomenon	Cause	Treatment method
1	Thread breakage	The threads are not threaded through the needle correctly	Thread the needle correctly
		The needle thread tension is too high	Adjust the tension of the needle thread
		The thread is knotted	Remove the knotted part or replace the thread
		Improper matching of the needle and thread	Use appropriate needle and thread
		Internal rotary shuttle is scratched, and thread is stuck	Replace it or consult the dealer
		Incorrect needle installation	Install the needle correctly
2	Stranded thread	The needle thread is not passed through correctly	Thread the needle correctly
		The needle thread tension is too small	Adjust the needle thread tension
3	Skipping stitches	Needle model is not matching	Use the appropriate needle
		Needle bending	Replace the needle
		Incorrect needle installation	Install the needle correctly
		Improper matching of the needle and thread	Use appropriate needle and thread
		The needle thread tension is too large	Adjust the tension of the needle thread
4	The machine is not feeding the material	The stitch lenhgt is set to 0	Set appropriate lenhgt of stitch
		The feed tooth is too low	Elevating feed teeth height
		The fabric is knotted at the bottom	Place the machine
5	Incorrect, embroidery, dislocation and aliasing	Hoop is not clamping the cloth	Clamp the cloth correctly
		There is no lining paper under the cloth	Add lining paper when embroidering
		Overweight or pulling of cloth stops the movement of embroidery frame	Use objects to cushion the cloth to match the height of the embroidery frame
		Embroidery frame hits the objects around the machine	Keep no obstacles around where the embroidery frame moves
		Thread end wraps the presser foot	In the process of embroidery, pay attention to cutting the excess of thread

 **texi**®

Home computerized sewing and embroidery machine

QUICK OPERATION GUIDE

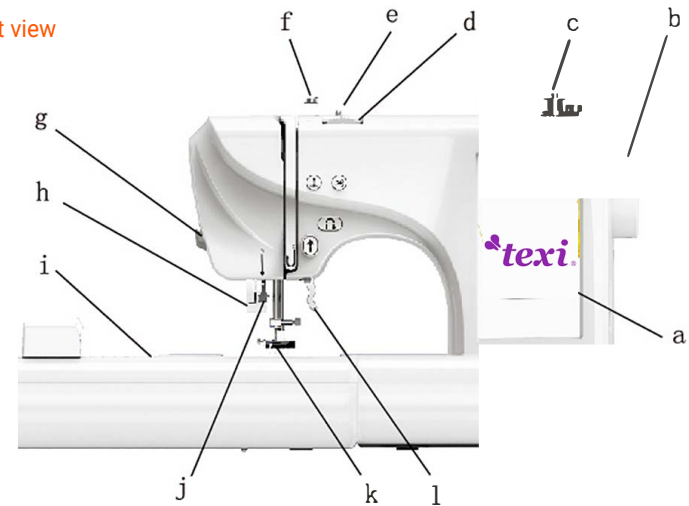


QUICK ACTION GUIDE

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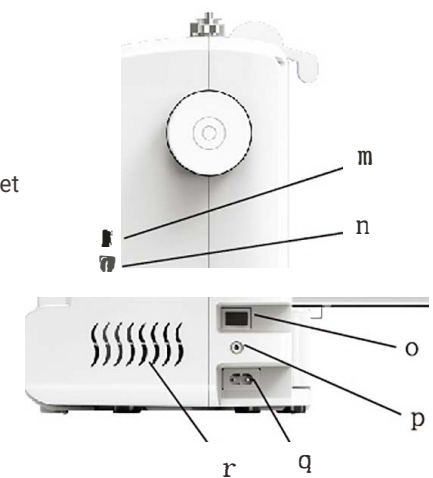
Function introduction

■ Front view

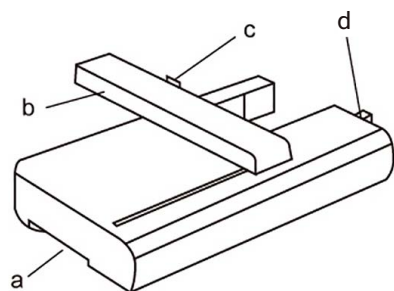


- a. Liquid crystal display screen
- b. The handwheel
- c. Bobbin winder
- d. Upper thread tension adjustment button
- e. Thread guide
- f. Winding tension guide plate
- g. Cutter
- h. Lock rod
- i. Embroidery unit
- j. Needle threader
- k. Presser foot
- l. Foot lifting lever
- m. USB interface
- n. Debug interface
- (please do not use)
- o. Power switch
- p. Foot controller socket
- q. Power socket
- r. Vents

■ Side view

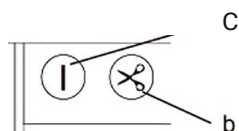


Embroidery unit



- a. Embroidery unit release handle
- b. Guide rail
- c. Embroidery frame connecting groove
- d. Embroidery unit connecting socket

Operation buttons

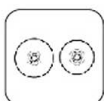


- a. Start/stop key
- b. Cutting key
- c. Needle position up/down)

Accessories



Embroidery presser foot



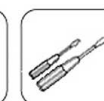
Big and small thread covers



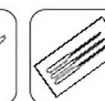
USB disc



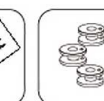
Seam ripper



Screwdriver



Needle



Bobbins



Wrench



Tweezers



Stylus



Scissors



Hoop100x235



Hoop100x100



Buttonhole foot

(No for single embroidery)



Zipper presser foot

(No for single embroidery)



Button sewing foot

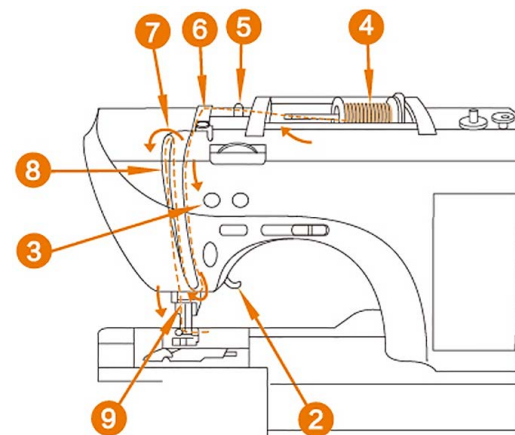
(No for embroidery)



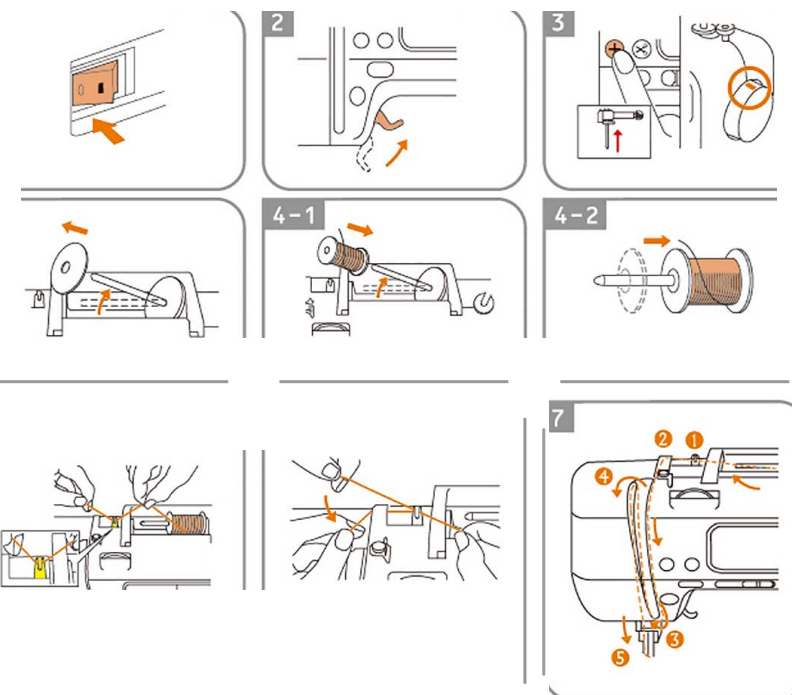
Overcasting foot

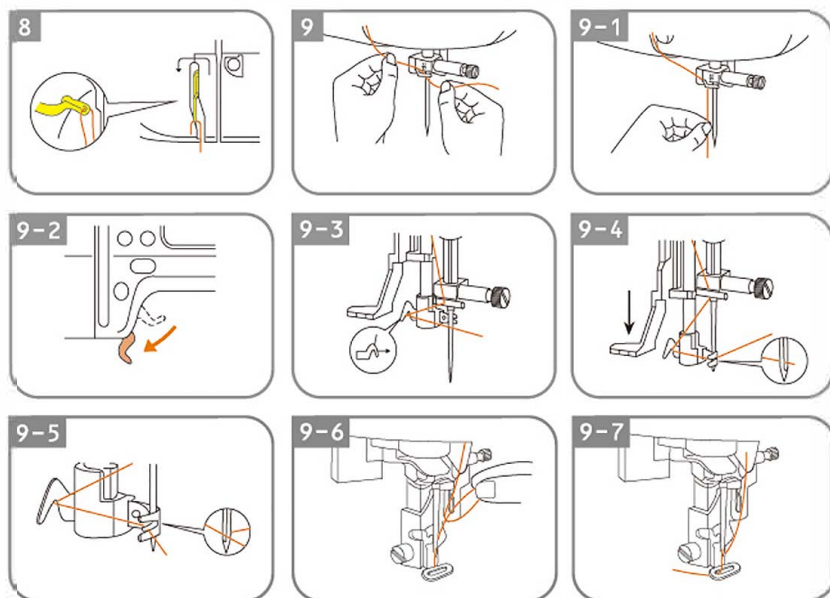
(Not for embroidery)

Threading the needle

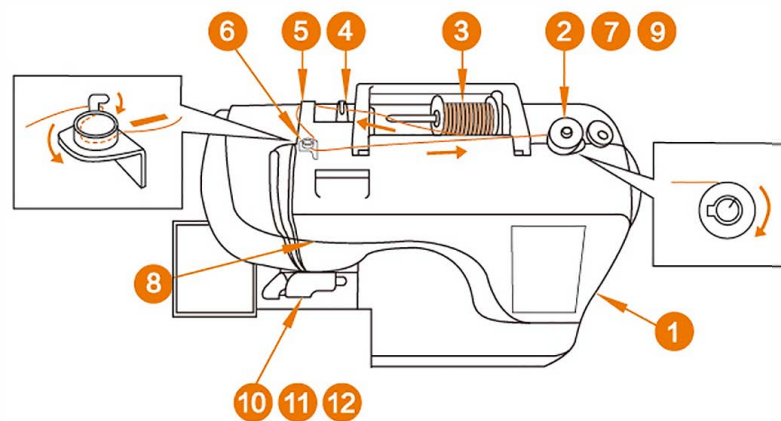


Needle stop position mark

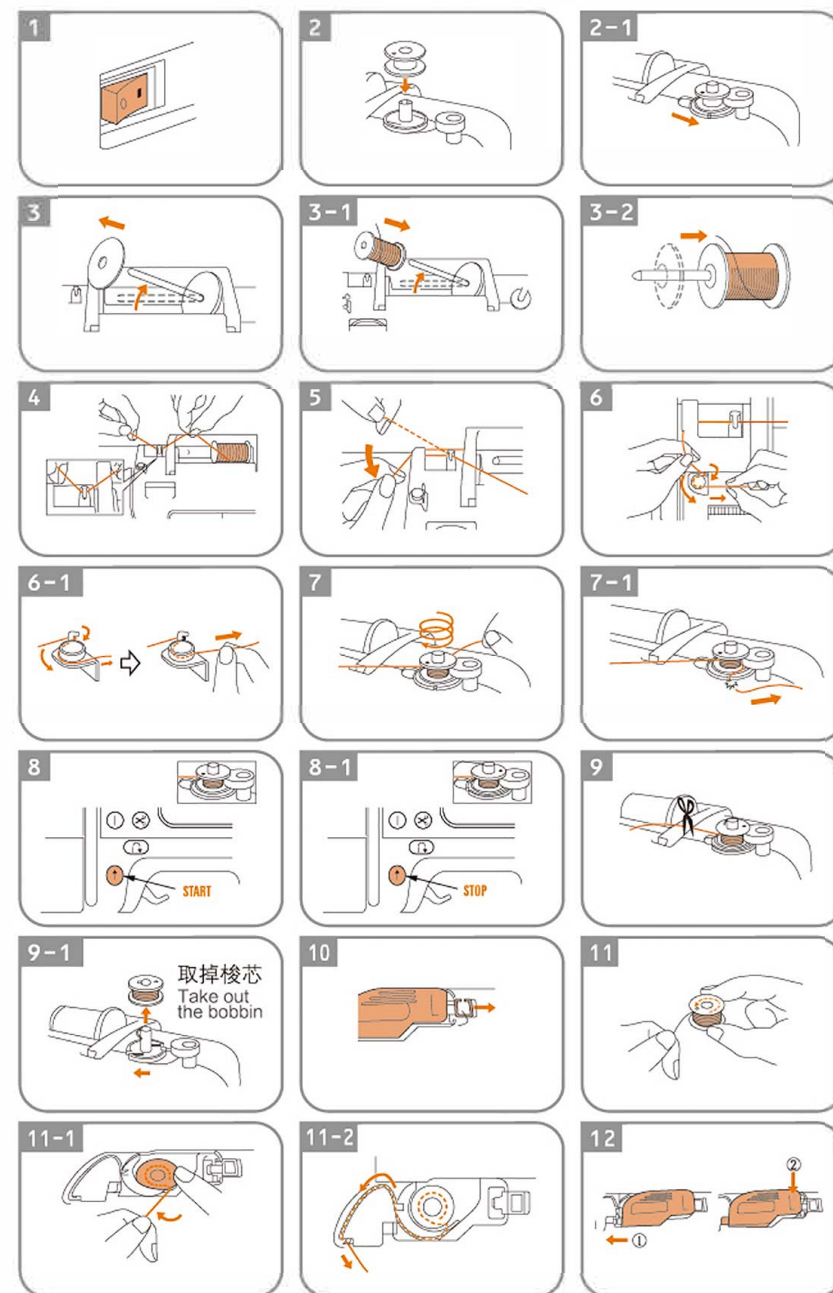
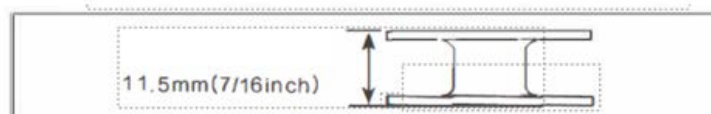




Bobbin Winding and Installation

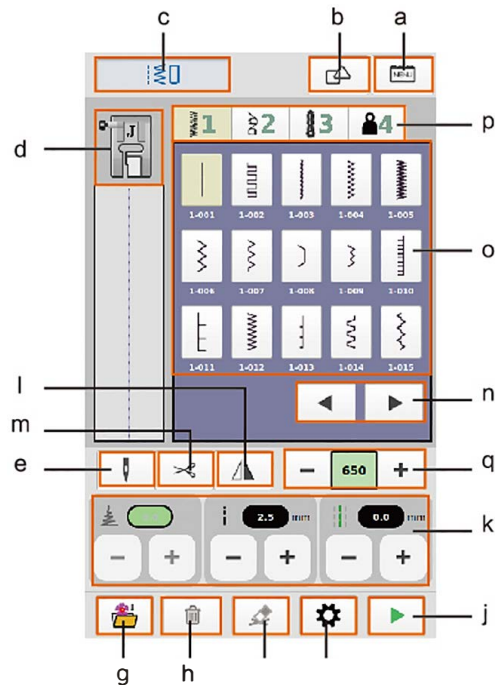


Please use accessory bobbin or other bobbin with same size.



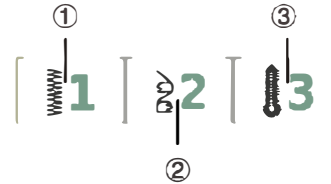
Sewing - without the embroidery unit

1. Sewing functional interface



- a . Setting Key
- b . Combination Key
- c . Sewing function icon
- d . Presser foot type display
- e . Single or double needle switch
- f . Sewing parameter setting
- g . Storage key
- h . Delete key
- i . Erase key
- j . Start/stop key
- k . Stitch width, length and adjustment
- l . Left and right mirror keys
- m . Trimming Key
- n . Top, bottom turn key
- o . Stitch selection
- p . Stitch type selection key

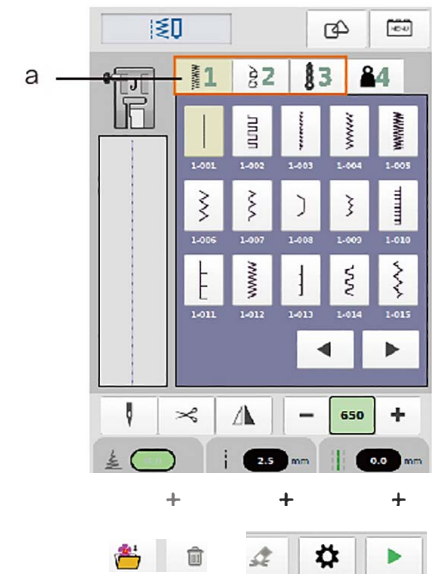
2. Stitch categories



- 1. Straight seam stitches, Reverse seam stitches
- 2. Straight seam stitches
- 3. Button hole stitches

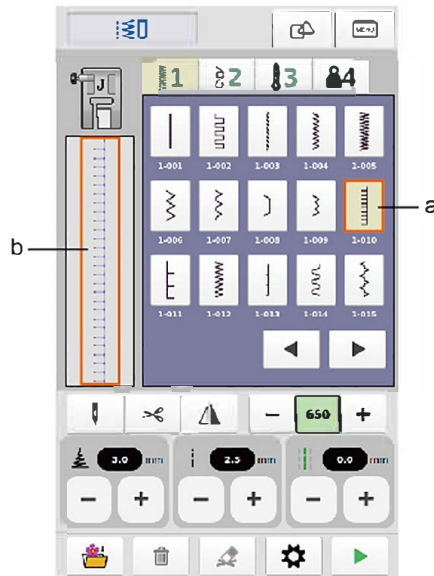
3. Select stitch

- 1. Open the power to the sewing interface
- 2. Click the stitch type to select the required stitches
- a. Click 1/2/3 to select the type of stitch required



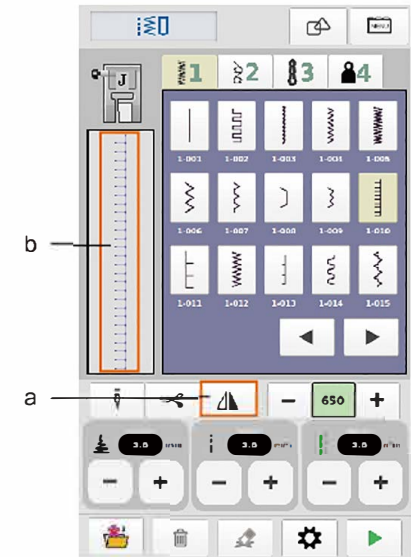
Click the stitch after selecting the stitch category

- Click select stitches that need to be sewn
- Shows the selected stitch



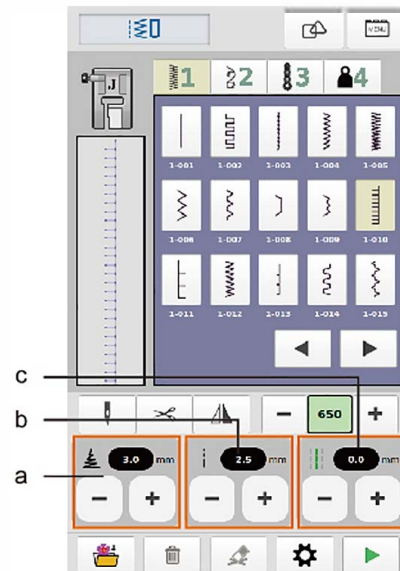
5. Stitch mirror

After selecting a stitch, press the mirror button. The stitch pattern will be mirrored.

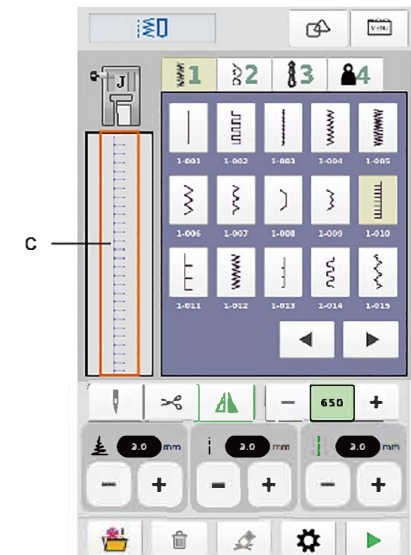


4. Needle position, length and width setting and adjustment

- After selecting the stitc the user can click the screen as needed below-, +set stitch width,length and adjustment needle position
 - Stitch width setting
 - Stitch length setting
 - Adjustment needle position setting



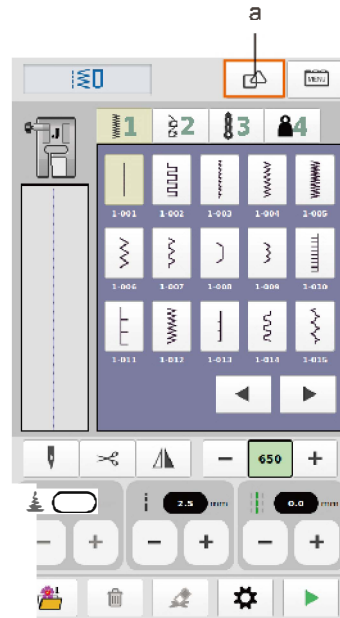
- Mirror keys
- Left mirror stitch
- Right mirror stitch



6. Stitch combo

1. On the main sewing screen, tap the Combination button at the top of the screen to combine different stitches.

a. Combination button



After the stitch combination is completed click below the Screen
The storage key holds the combined stitch

b. Storage keys

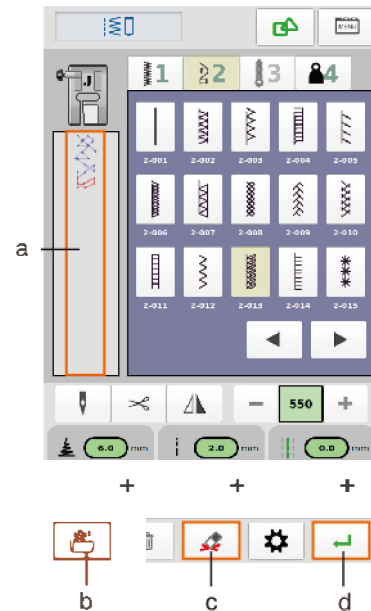
c. Erase keys

d. Confirm/Start

3. The location of the saved stitch is in the stitch custom category 4 inside

2. In the "combination" state the user can be as necessary as needed Click choose a variety of sewing needle track for combination use

a. The effects of several stitch combinations are shown



3. When combining the stitch click the erase key at the bottom of the screen You can erase the selected stitch pattern and redo it select

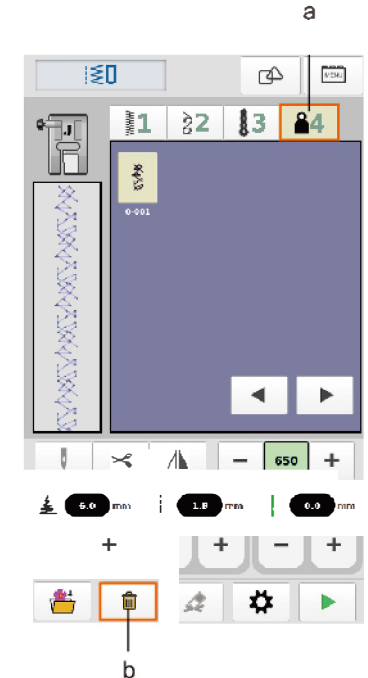
10

4. The pin trace saved in the custom category, the user can root According to the need to delete operations select the needle that needs to be deleted Trace, click the delete button below the screen to delete

Built-in stitches cannot be deleted.

a. Custom stitch category

b. Delete key



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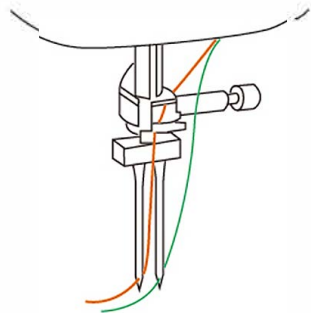
7. Double needle sewing

Use only a suitable twin needle. Otherwise, the machine may skip stitches.

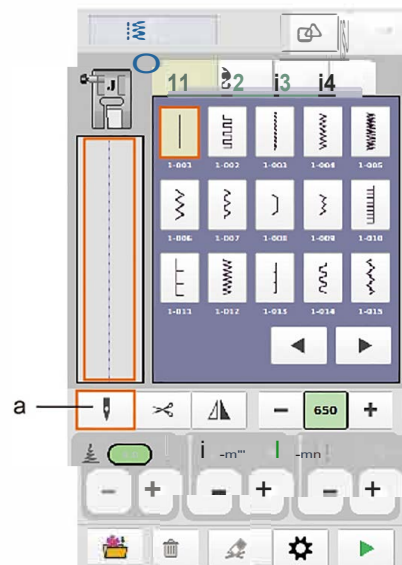
Install two needles correctly

Manually thread the two sewing threads through the needle eyes

The double needle cannot be threaded through a threader, otherwise it can be damaged



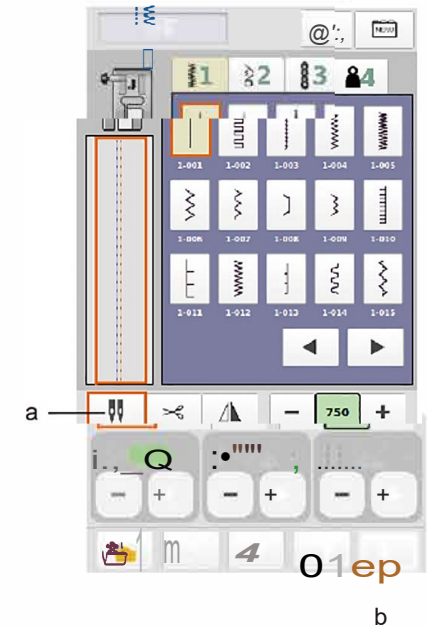
Select the stitches that need to be sewn, click on the single/double needle switch.



a. Single, double needle switch

b. Start

* There are 69 stitches that can be operated by twin needle



8. Sewing stitch

Thread the upper and lower threads, position the fabric in place and lower the presser foot.

Press the start/stop button in the bottom right-hand corner of the screen or

the start/stop button on the front of the machine to start sewing.

When you have finished sewing, press the cutting button and the machine will automatically cut the threads.

Ensure that the needle is raised to its highest position and that the fabric has been removed to complete the sewing operation.

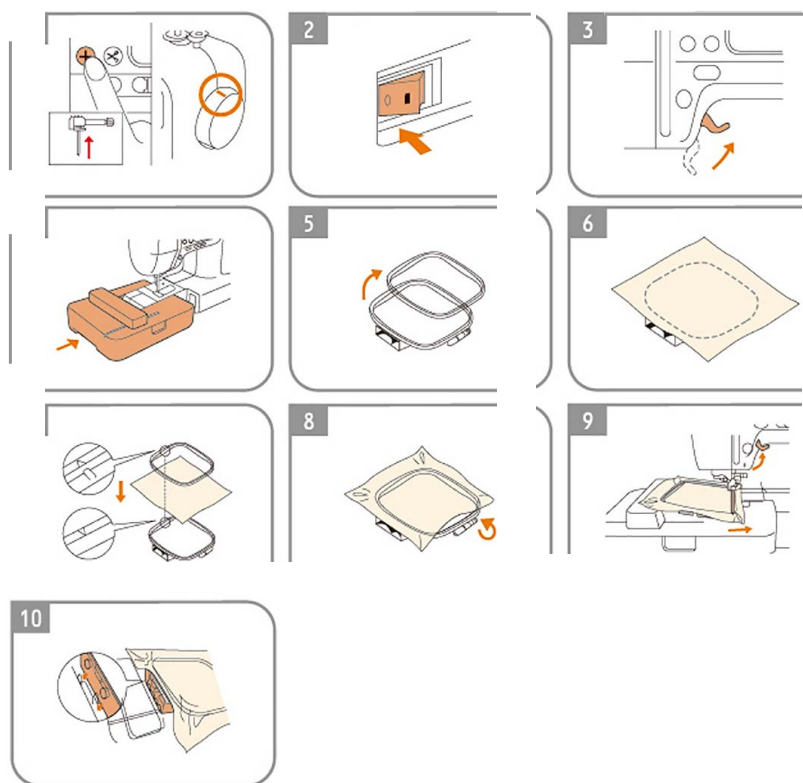
Lower the presser foot before sewing. Sewing with the presser foot raised may cause thread tangling or needle breakage and may result in injury.

Embroidery

The user must use the embroidery function presser foot, otherwise embroidery will not be possible.

When embroidering, users should choose and use appropriate embroidery thread according to different fabrics and embroidery patterns. When using different specifications and models of embroidery thread, the embroidery effect is also different. Users are recommended to use qualified embroidery thread.

1. Embroidery preparation



2. Embroidery functional interface

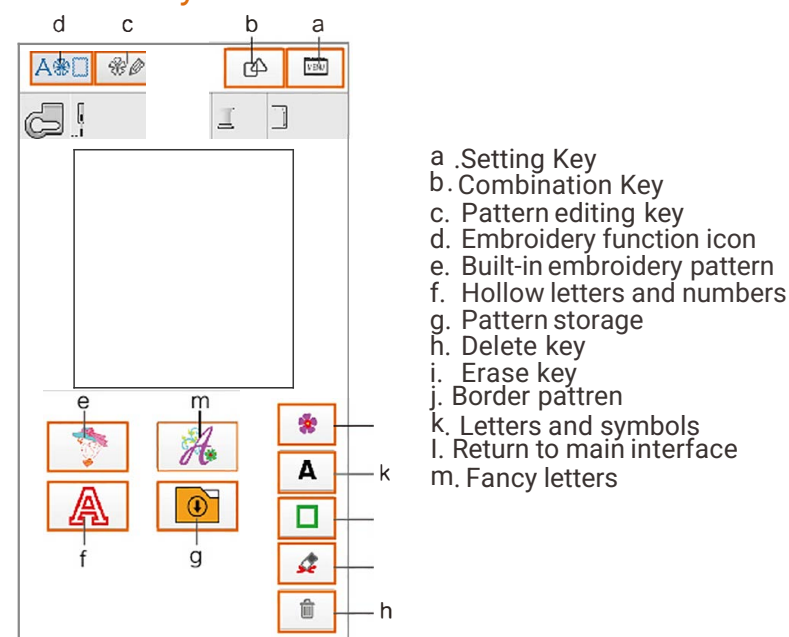


Figure 1

3. Select embroidery pattern

1. Turn on the power and enter the main interface of embroidery
2. Click the built-in embroidery pattern button to enter the pattern selection interface in Figure 2
3. Click the pattern editing button to open the interface shown in Figure 3.

built-in pattern key

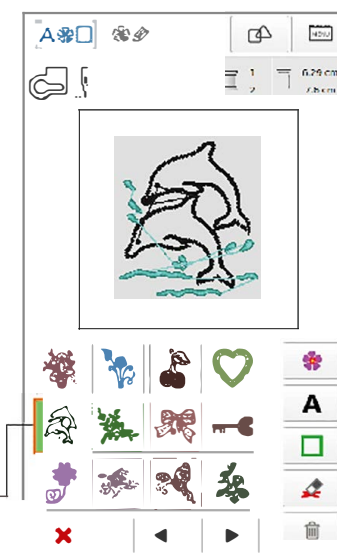


Figure 2

4. The user can translate, rotate, mirror, zoom and simulate editing pattern as needed. Then select the hoop with appropriate pattern size, and then install the selected one, as shown in Figure a, b

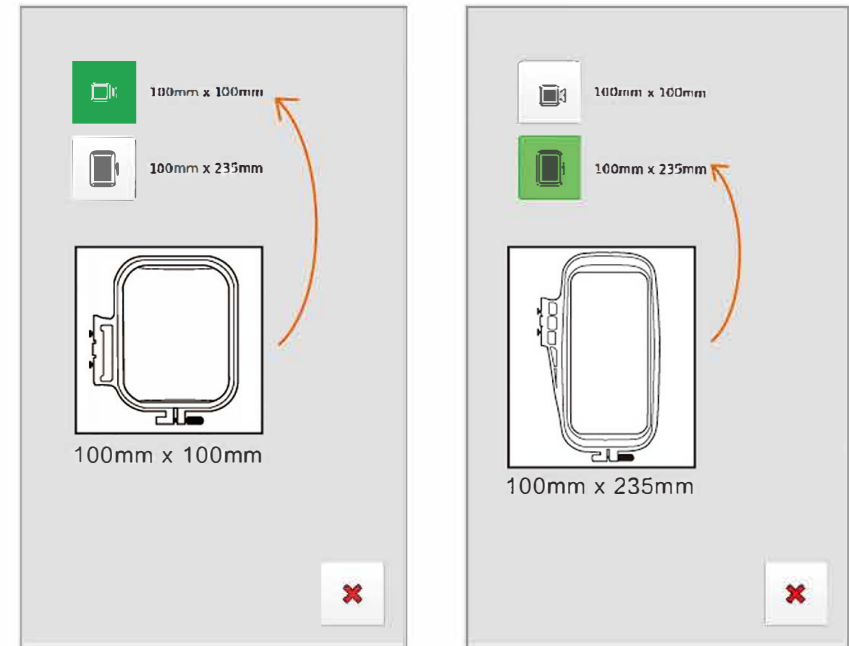
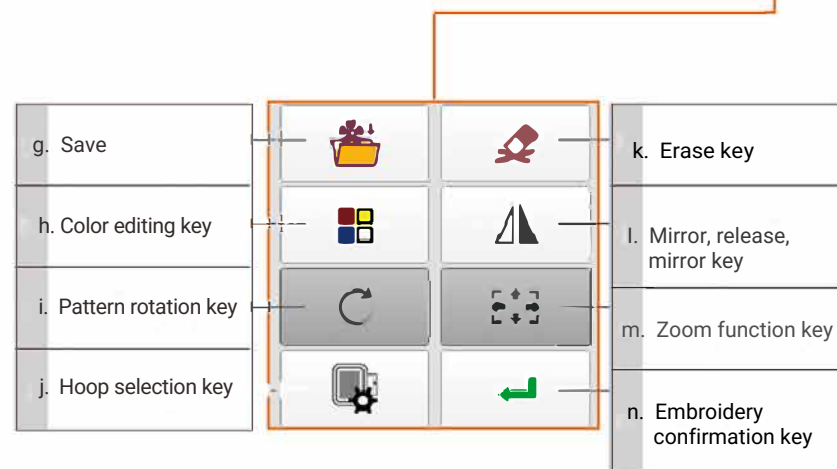
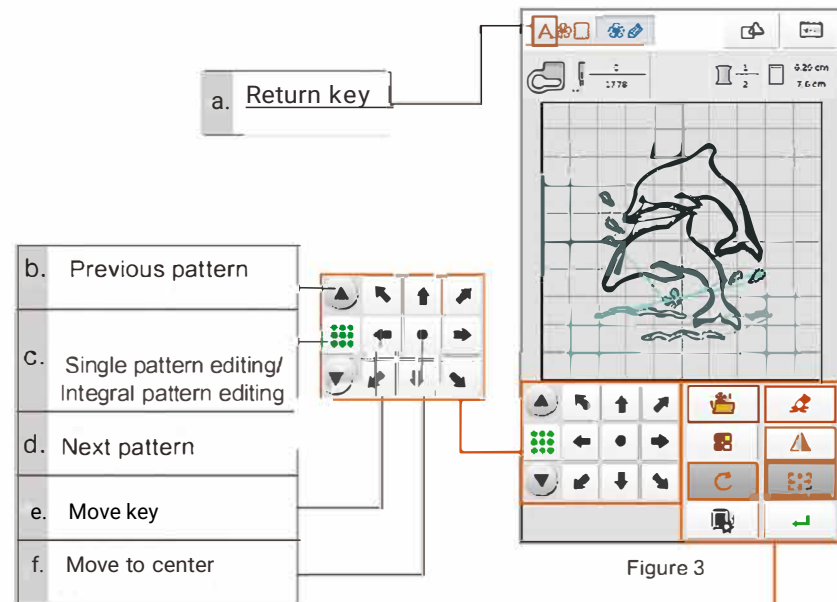


Figure a

Figure b

5. Embroidery confirmation key is to enter interface in Figure 4

6. After all editing is completed, press the start key on the screen or the start/stop key of the machine to start embroidery.

When the machine embroiders patterns of various colors, it will automatically stop after finishing embroidery of one color and wait for thread change.

7. After embroidery, lift the presser foot and take out the hoop to finish the embroidery operation.

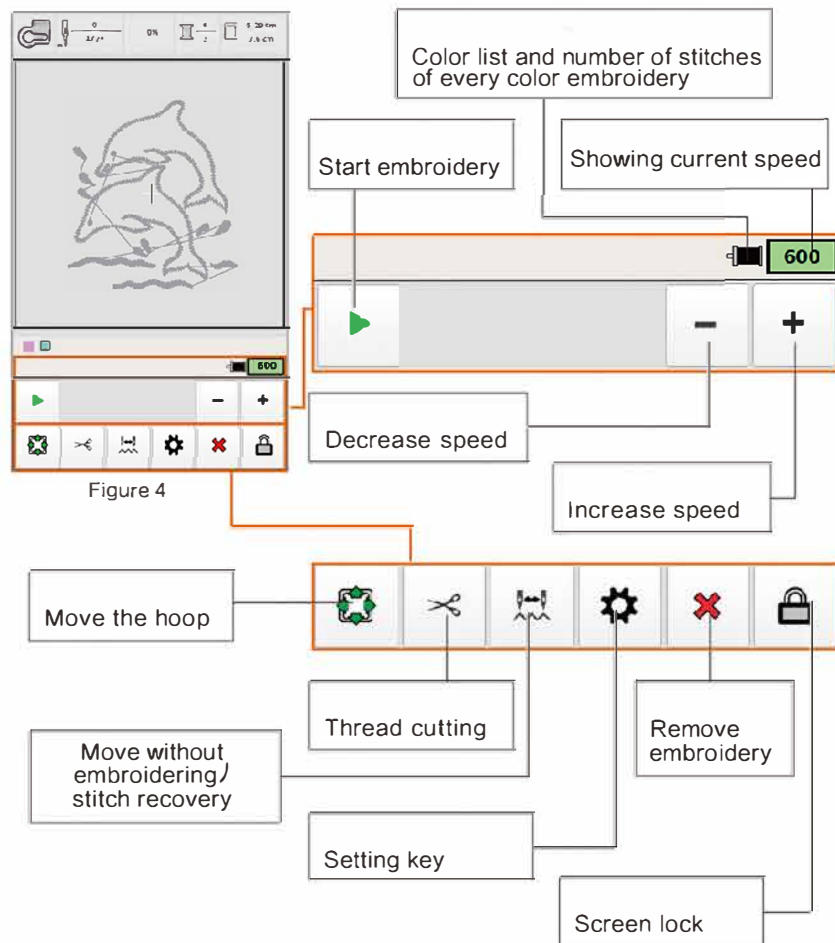


Figure 4

4. Simulating color matching

1. Click h indicating color editing to enter the interface in Figure 5, Click checkup key to enter the interface in Figure 6.
2. Click twice the color to be changed to enter the interface in Figure 7, and click the needed color and press confirmation to enter the interface in Figure 8, then click the return key.

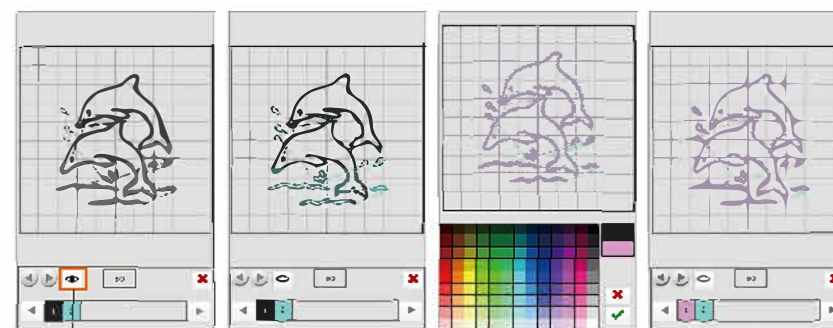


Figure 5

Figure 6

Figure 7

Figure 8

Preview

5. Letter editing

1. Click "A" to enter the font selection interface in Figure 9.

2 Click one of the eight fonts to enter the interface in Figure 10, enter letters, numbers, symbols, etc., and press confirmation.

3. After confirmation, enter the interface in Figure 11, adjust the letter arrangement, arc arrangement, combination, rotation, mirror image and other editing. Select the hoop with appropriate size, then press the return key to confirm the embroidery.

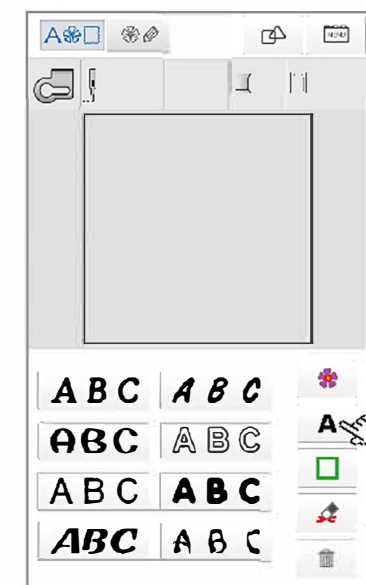
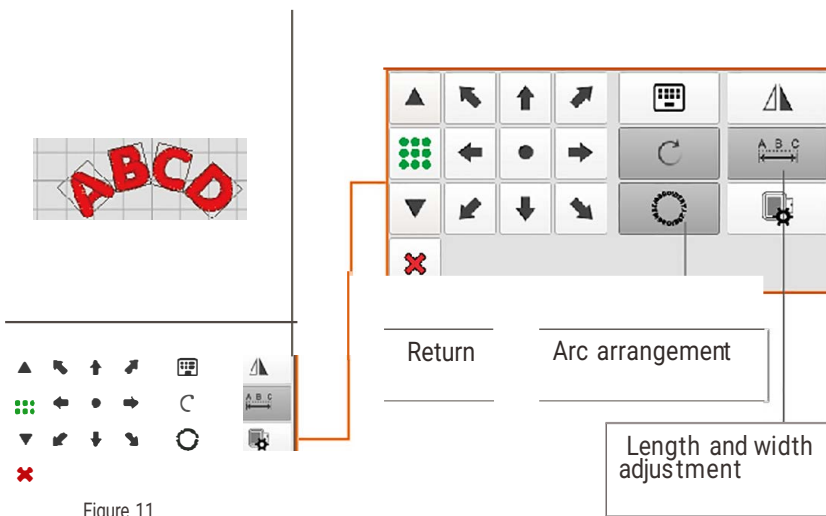
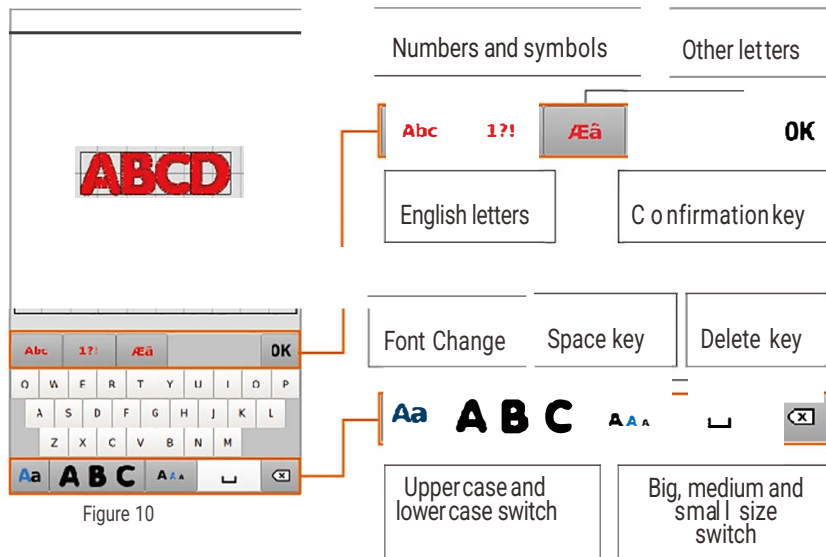


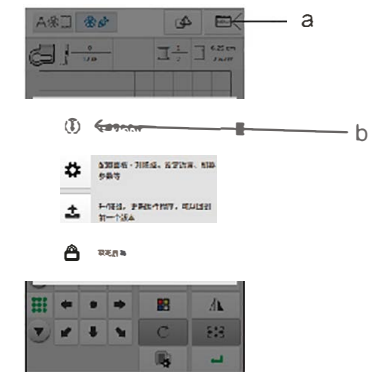
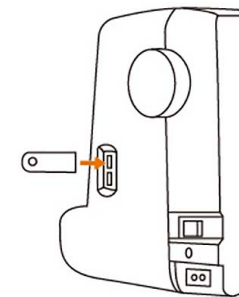
Figure 9



USB input

* This machine supports the input of custom embroidery patterns in DST and DSB formats

* Name the custom patterns files in letters or numbers from 1-9. The patterns are stored in the root directory of the USB disk



- 1.Import the patterns in format supported by the machine into the USB disk, and then insert the USB disk into the USB interface of the machine in Figure 12.
- 2.Click a indicating to enter the interface in Figure 13.Click b indicating to enter the interface in Figure 14.
- 3.Select one or more patterns. Click c indicating to import them into the machine as a whole.
- 4.Select a pattern, click d and then click the editing key to embroider.

